



Delivery program for sections and merchant bars

Sections

European wide flange beams

HEB/IPB, HEA/IPBL, HEM/IPBV, HEAA/IPBLL, S235JR/S355J2, acc. to DIN 1025-2 to 4, tolerance acc. to DIN EN 10034 with test report 2.2 acc. to DIN EN 10204 with CE marking

European wide flange beams	100 – 1.000 mm
Length	10 – 24 m

Common condition of delivery: +AR, +M or +N
Surface condition acc. to DIN EN 10163-3:2005
Class C sub-group 1

IPE

IPE, IPEa, IPEo, IPEv, S235JR/S355J2 acc. to DIN 1025-5, tolerance acc. to DIN EN 10034, with test report 2.2 acc. to DIN EN 10204 with CE marking

IPE	80 – 600 mm
Length	10 – 24 m

Common condition of delivery: +AR, +M or +N
Surface condition acc. to DIN EN 10163-3:2005
Class C sub-group 1

INP

INP, S235JR/S355J2, acc. to DIN 1025-1, tolerance acc. to DIN EN 10024, with test report 2.2 acc. to DIN EN 10204 with CE marking

INP	80 – 500 mm
Length	12 – 18 m

Common condition of delivery: +AR, +M or +N
Surface condition acc. to DIN EN 10163-3:2005
Class C sub-group 1

UNP

UNP, acc. to DIN 1026-1, S235JR/S355J2, tolerance acc. to DIN EN 10279, with test report 2.2 acc. to DIN EN 10204 with CE marking

UNP	80 – 400 mm
Length	6 – 22 m

Common condition of delivery: +AR, +M or +N
Surface condition acc. to DIN EN 10163-3:2005
Class C sub-group 1

UPE

UPE; S235JR/S355J2, acc. to DIN 1026-2, tolerance acc. to DIN EN 10279, with test report 2.2 acc. to DIN EN 10204 with CE marking

UPE	80 – 400 mm
Length	6 – 18 m

Common condition of delivery: +AR, +M or +N
Surface condition acc. to DIN EN 10163-3:2005
Class C sub-group 1

Special beams

Wide flange column sections	260 – 400 mm
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HP beams	220 – 400 mm
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HL beams	1.000 – 1.100 mm
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IPE 750 a, o, v	750 mm
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Grades and length on request.

By arrangement we deliver:

- Grade S 275 JR out of stock
- Inspection certificate 3.1 acc. to DIN EN 10204
- Material suitable for galvanizing acc. to DIN EN 10025 Class 3
- External approval by different classification society
- Further standardized beams from home and abroad
- Other standardized grades as for example weathering resistant steel, shipbuilding steel and so on





Round bars

S235JR/S355J2, acc. to DIN EN 10060, with test report 2.2 acc. to DIN EN 10204 with CE marking

Round bars	8 – 150 mm
Length	6 m

Square bars

S235JR/S355J2, acc. to DIN EN 10059, with test report 2.2 acc. to DIN EN 10204 with CE marking

Square bars	6 – 150 mm
Length	6 m

Flat bars

S235JR/S355J2, acc. to DIN EN 10058, with test report 2.2 acc. to DIN EN 10204 with CE marking

Flat bars	10 x 5 mm to 150 x 60 mm
Length	6 m

Universal flats

S235JR/S355J2, acc. to DIN 59200, with test report 2.2 acc. to DIN EN 10204 with CE marking

Universal flats	160 x 5 mm to 500 x 40 mm
Length	6 m

Equal angles

S235JR/S355J2, acc. to DIN EN 10056, with test report 2.2 acc. to DIN EN 10204 with CE marking

Equal angles	20 x 3 mm to 250 x 35 mm
Length	6 m / 12 m*)

*) 15 m by arrangement

Unequal angles

S235JR/S355J2, acc. to DIN EN 10056, with test report 2.2 acc. to DIN EN 10204 with CE marking

Unequal angles	30 x 20 x 3 mm to 250 x 90 x 16 mm
Length	6 m / 12 m

Channels

S235JR, acc. to DIN 1026, tolerance acc. to DIN EN 10279, with test report 2.2 acc. to DIN EN 10204 with CE marking

Channels	30 x 15 mm to 65 mm
Length	6 m

T-Bars

S235JR, acc. to DIN EN 10055, with test report 2.2 acc. to DIN EN 10204 with CE marking

T-Bars	20 – 140 mm
Length	6 m / 12 m

Low T-Bars

S235JR, acc. to DIN 1024, with test report 2.2 acc. to DIN EN 10204

Low T-Bars	30 – 50 mm
Length	6 m

Crane rails

acc. to DIN 536 with 690 N/qmm minimum strength

Crane rails	A 45 – 75 mm
Length	12 m

By arrangement we deliver:

- Inspection certificate 3.1 acc. to DIN EN 10204
- Material suitable for galvanizing acc. to DIN EN 10025 Class 3
- External approval by different classification society
- Other standardized grades and dimensions

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